



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2561
Job Sheet 175813



Part No: D2561

Job Qty: 12 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP C 00.05.19 Added inspect level 8 EC IPP Rev:D Now on Waterjet 06-06-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		4/23/18	0.00	0.00	Start Up Waterjet		DL 18/04/18
100	Waterjet	12 pcs		4/24/18	0.01	0.64	Waterjet1		DL 18/04/18
120	QC	12 pcs		4/24/18	0.00	0.00	QC2		DL 18/04/18
140	QC	12 pcs		4/24/18	0.00	0.00	QC8		DL 18/04/18
150	Packaging	12 pcs		4/24/18	0.00	0.00	Packaging3		DL 18/04/18
160	QC21-SA	12 Ea		4/24/18	0.00	0.00	QC21		DL 18/04/18

Part Op 100 - 1-Cut as per Dwg D2561 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 150 - *** STOCK IN STEP CELL *** LOCATION WA003

APR 26 2018

DAS
21
9.80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	1.6800 sf (.14 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	2	17	0

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CANADA
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Container No: S063399



Part: D2561
Job No: 175813
Serial No/Batch: S063399
Revision: B
Inspector:

Date: 04/21/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lug Plate	0.500inches $\pm$ 0.010	0.510 0.490		
2	Lug Plate	2.525inches $\pm$ 0.010	2.535 2.515		
3	Lug Plate	3.975inches $\pm$ 0.010	3.985 3.965		
4	Lug Plate	0.257inches + 0.005 - 0.000	0.262 0.257		
5	Lug Plate	4.525inches $\pm$ 0.010	4.535 4.515		
6	Lug Plate	5.025inches $\pm$ 0.010	5.035 5.015		
7	Lug Plate	0.250inches $\pm$ 0.030	0.280 0.220		

Plex 4/10/18 4:12 PM Dart.Gagnon.Michelle